



GP-9 RUN@RATE MANUFACTURING FLOW DIAGRAM

Attachment C-1

Supplier Name: _____ **Date:** _____

Part Name(s): _____

Part Number(s): _____

Completed By: _____ **Division:** _____



INSTRUCTIONS FOR COMPLETING ATTACHMENT GM 1960 C1

1. Sketch the manufacturing system using a simple block diagram. An example has been shown below.
2. Use arrows to show the direction of product flow.
3. Show location of post process buffers “B”.
4. Identify (name) each individual component process.
5. Note any external processing using a broken line format.

